# BINDER MP-2 Press Instructions manual



# **Application of the IBMP-2 Press**

The Binder IBMP-2 press is a really versatile foot operated device. You can do the followings with the IBMP-2 Press:

- punch Euro slot or calendar
- punch individual shape to paper, card leather or other materials

The Binder IBMP-2 Press uses steel rule die cutting tools size 6 x 3 cm.

Custom tailored tools can be made.

## Warning

- The Binder IBMP-2 press is designed only for punching or creasing paper or carton with the specified parameters.
- Prior to the IBMP-2 paper punch utilization, definitely read all instructions.
- To reduce the risk of injury, an inspection shall be essential, if the MP-1 paper punch utilized in the vicinity of children.

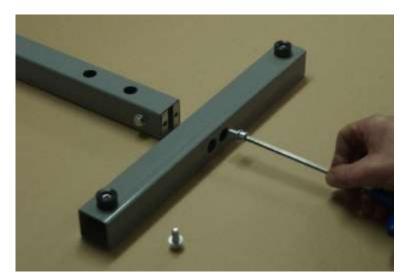
#### **Parameters**

Dimensions: (L x W x H)	550 x 410 x 1150 mm
Weight:	ca. 11 kg
Tool size:	30 x 60 mm
Max. paper weight:	800 g/m <sup>2</sup>
Accessories delivered with the paper punch:	2 pcs back paper stop
	1 pc side paper stop
	1 pc EP-1 Euro slot tool (in the machine)
	2 pcs VMP-1 cutting plate (1 pc in the machine)
Optional accessories:	EP-2 Euro slot tool
	U-15, U-20, U-25 Calendar punch tool
	RP-1 Corner guide
	RP-20, RP-25 Corner rounding tool
	MPA-2 Table
	Individual tools

# Assembling the IBMP-2 press

In order to reduce the delivery costs the Binder IBMP-2 foot operated presses are delivered disassembled. You can assemble the device in the following way:

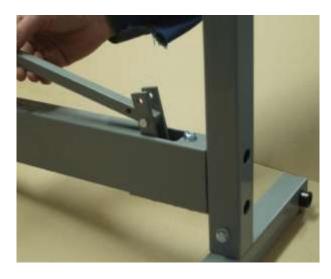
**1.** Assemble the back component of the Machine frame with 2 pcs M8 imbus screws and washers. Use a 6mm hexagon tool.



**2.** Assemble the vertical component of the frame with 2 pcs M8 imbus screws and washers. Use a 6mm hexagon tool.



**3.** The foot pedal during the delivery fixed only with one screw. Loose this crew and set in the right position the pedal.

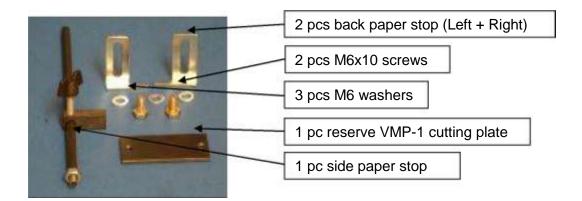


4. Insert the second screw into the pedal and fix it in the right position.



# Accessories delivered with the IBMP-1 paper punch

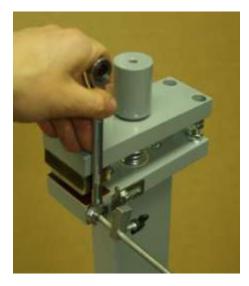
With the Binder IBMP-1 paper punch are the following parts delivered:



# Mounting the paper stops



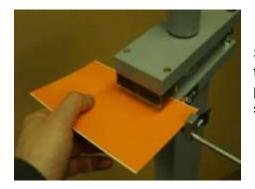
Mount the back paper stops with two M6x10 screws and washers on the paper punch. Use a 10mm wrench to fix the screws.



Mount the side paper stop on the paper punch. Use the M6 washer. Fix it with 10mm wrench. (You can mount the side paper stop to any side of the paper punch)

Now the paper punch is ready to use.

# Using the Binder IBMP-2 Paper punch

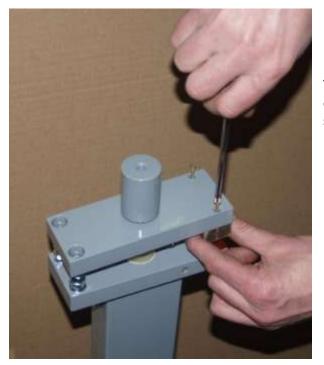


Set the position of the paper stops so that when you set the side of the sheet to this paper stops the paper punch should punch the hole in the proper position. For special tasks you can use special paper stops.

#### **Faults an solutions**

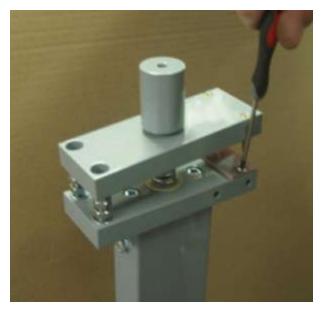
After longer usage the cutting plate and the tool can be wear out. You should replace them.

#### **Replacing the tool**



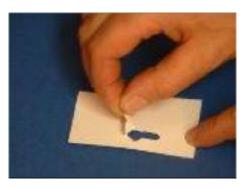
The tool (usually EP-1 euro slot tool) can be changed after removing the 2 pcs 3,5x35mm screws.

# Replacing the cutting plate



The VMP-1 cutting plate fixed with two screws into the MP-1 paper punch. You can replace the cutting plate after removing these screws. You can use booth side of the VMP-1 cutting plate.

## Setting the parallelism



After longer usage or especially after changing the tool maybe that the machine don't cuts in the same way the whole shape which you want to cut. A part of the shape was cut well, but the other side not. In this case the setting of the parallelism of the machine can help.



Release the female screw of the M8 setting screws at the back of the machine, set the parallelism and fix the screw again.